

FIG. 1

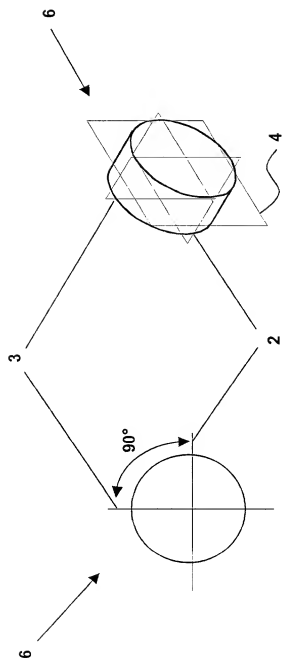


FIG. 2

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1003422-100004

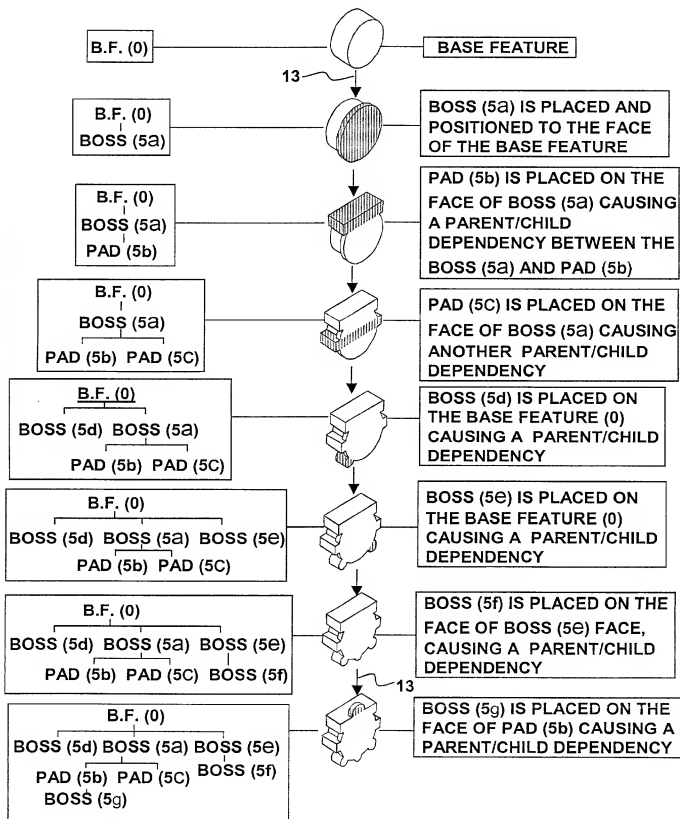


FIG. 3

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TO4201-29722001

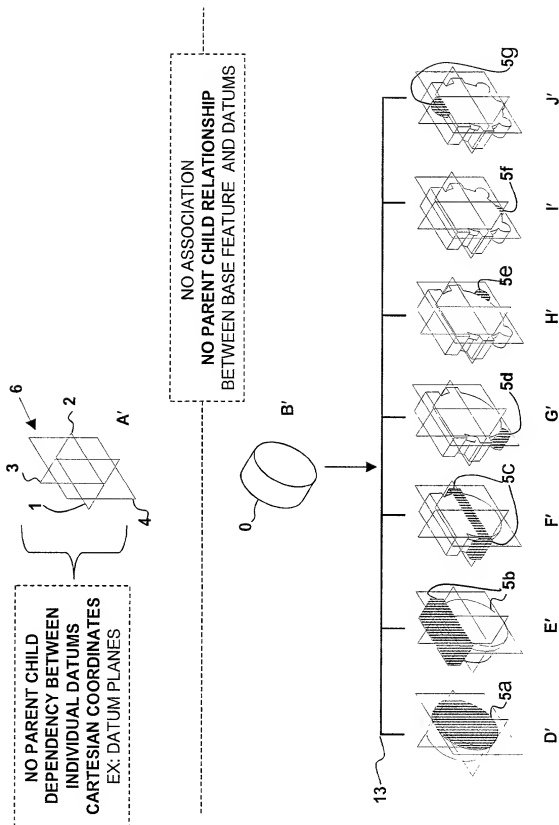
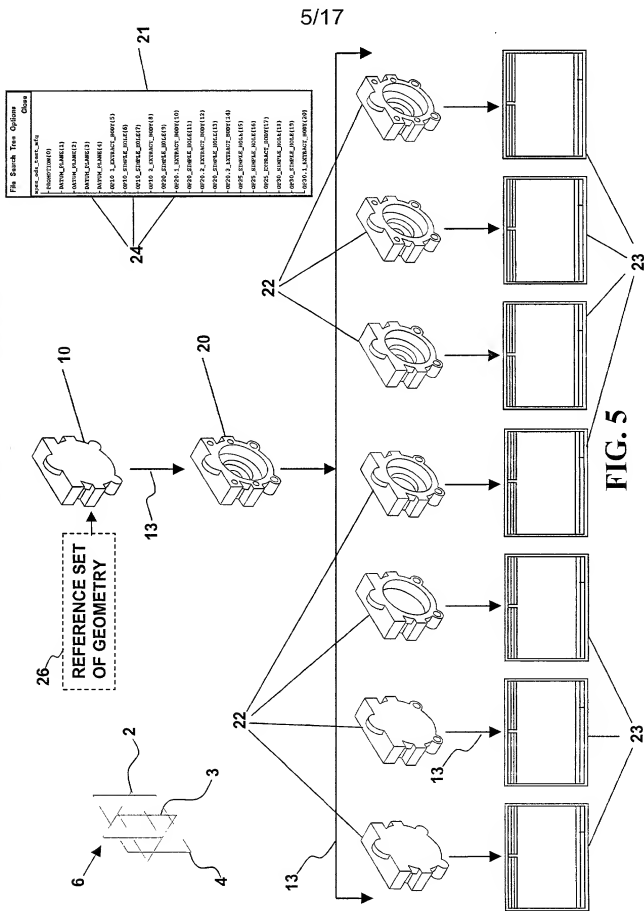


FIG. 4

104201.201E001



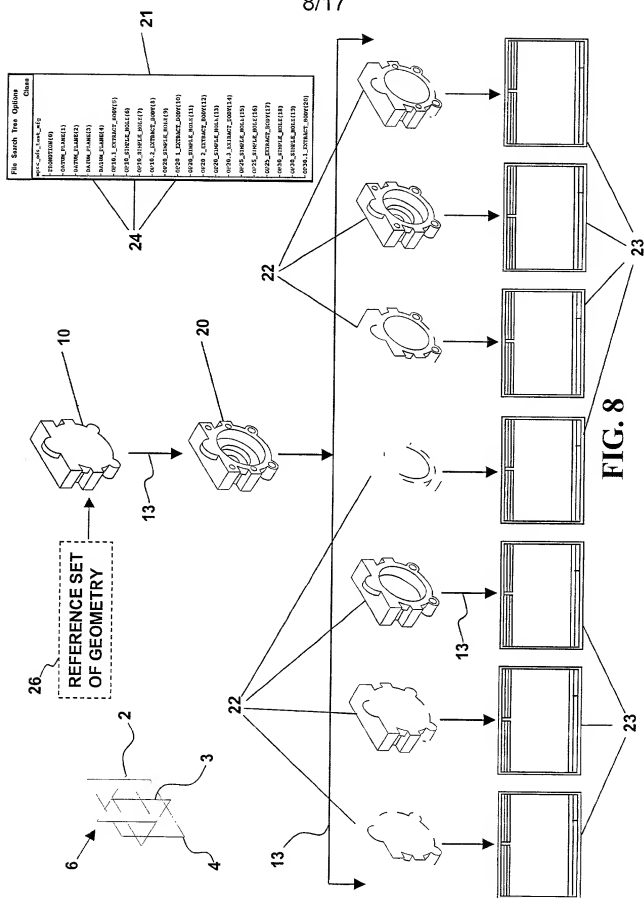
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TOPIC **QUESTION**

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[illegible]

FIG. 7



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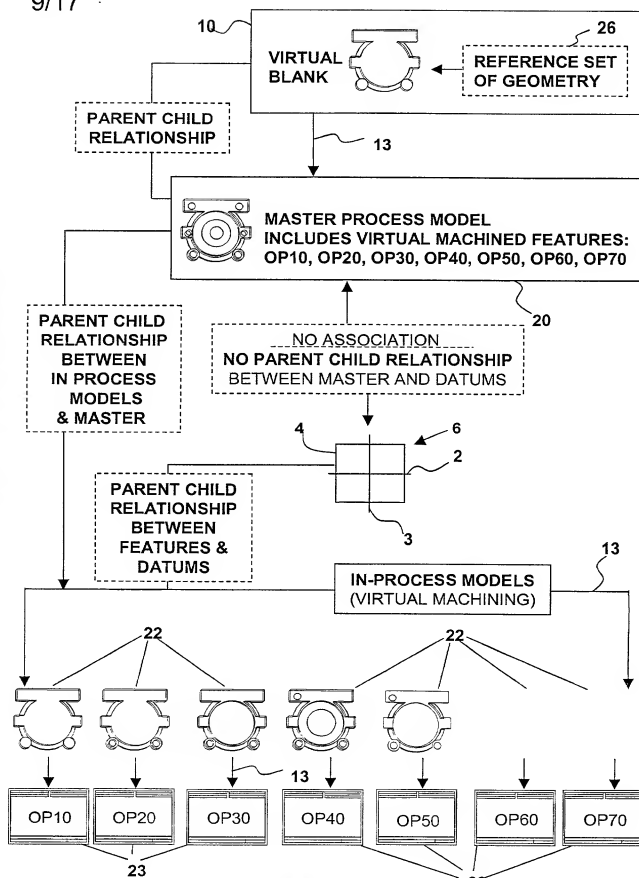


FIG. 9

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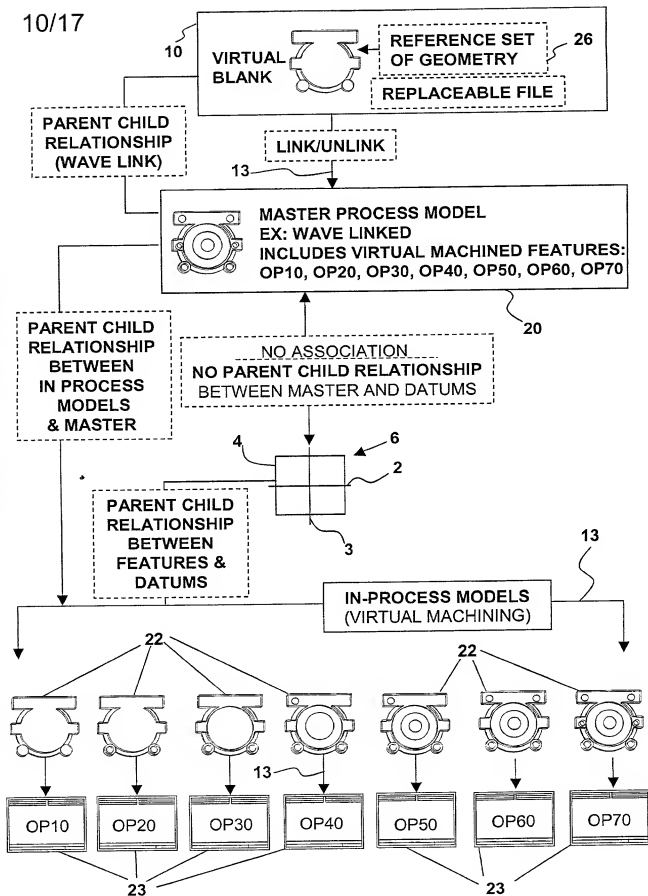


FIG. 10

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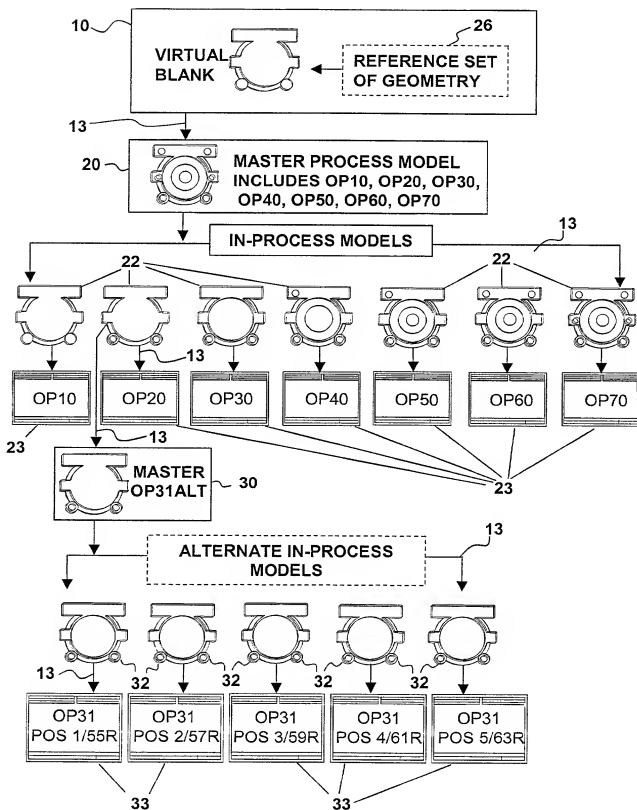
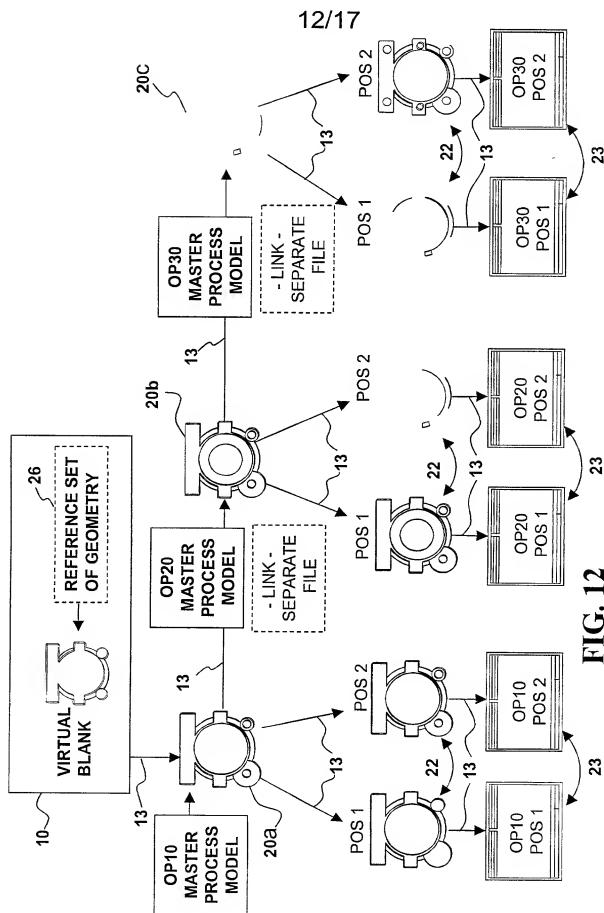
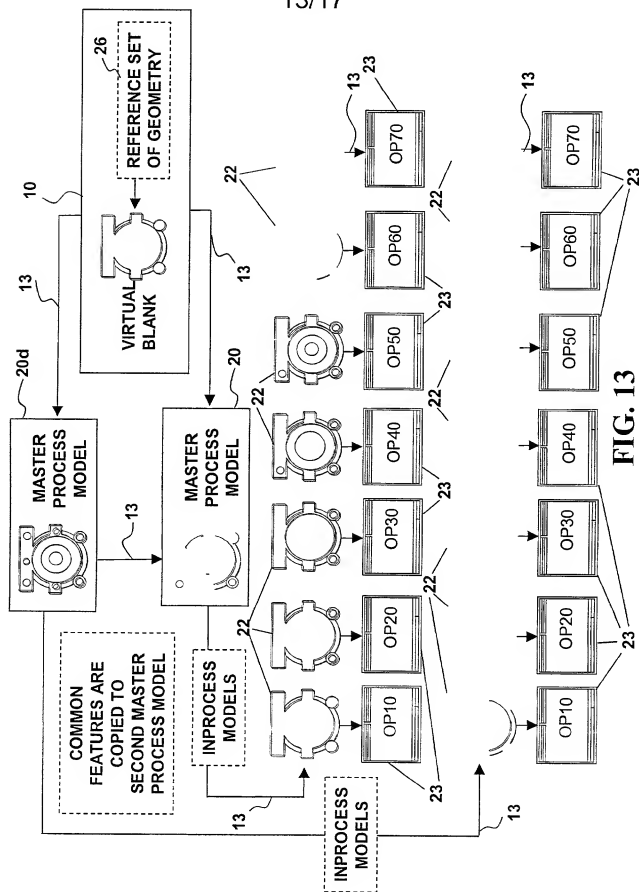


FIG. 11



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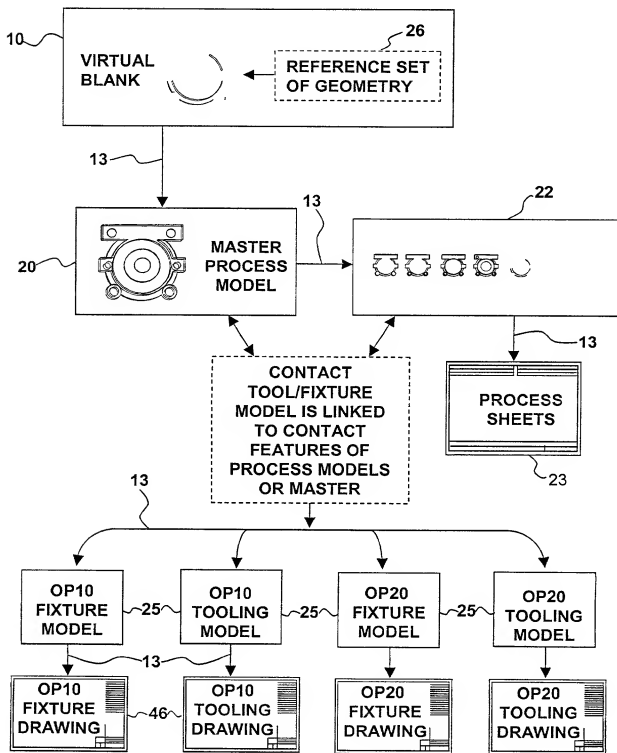


FIG. 15

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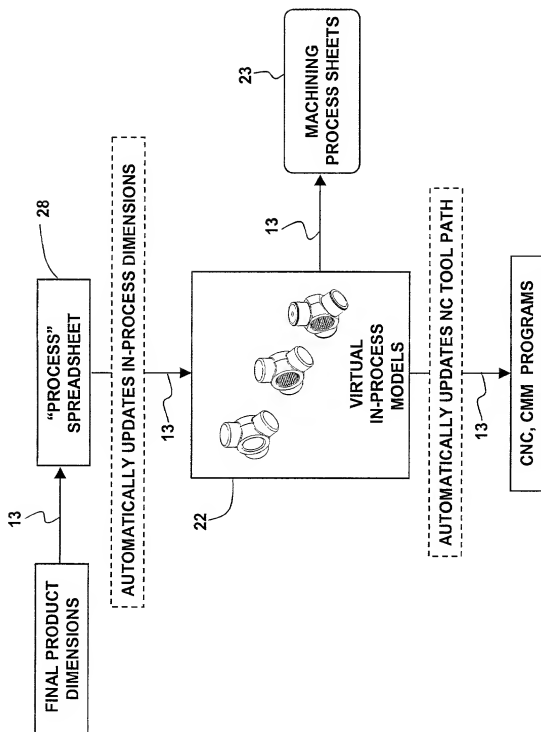


FIG. 16

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FINAL PRODUCT DIMENSIONS		BLUE: FINAL PRODUCT DIMENSIONS	
		YELLOW HIGHLIGHT: PROCESS RULE	
		RED: CALCULATED IN-PROCESS DIMENSIONS BASED ON PROCESS RULES	
Operations	Part	Description	Parameters
Operation 171274	Bore and Chamfer	Max Bore hole diameter after HT	max_bore_hole_dia 26.435
		Min Bore hole diameter after HT	min_bore_hole_dia 26.355
		HT Bore hole diameter	ht_bore 0.00
		Heat treat distortion	max_min_dia 26.495
		Max minor diameter of Bore hole before HT	max_min_dia 26.415
		Min minor diameter of Bore hole before HT	min_min_dia 26.415
		Maximum recommended stock removal (bore)	max_stock_rem 0.205
		Maximum Bore hole diameter	max_bore_dia 26.395
		Minimum Bore hole diameter	min_bore_dia 26.21
		Average Bore hole diameter	avg_bore_dia 26.155

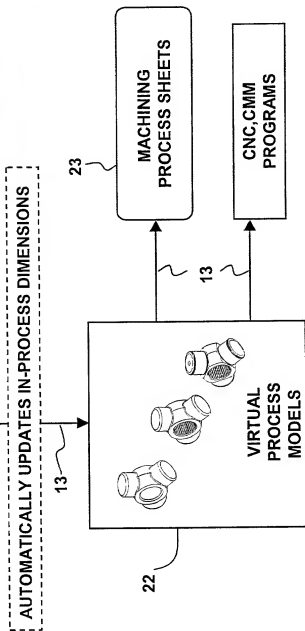


FIG. 17